UPS GROUND

QTY SHIPPED	SHIPPING CHARGE		
0-25	\$	13.25	MIN. SHIPPING CHARGE
50	\$	18.00	
75-100	\$	24.00	
200	\$	36.00	200-500 = \$0.18/SHIELD
300	\$	54.00	
400	\$	72.00	
500	\$	90.00	

Over 500, call for shipping as we may use LTL versus ground shipipng.